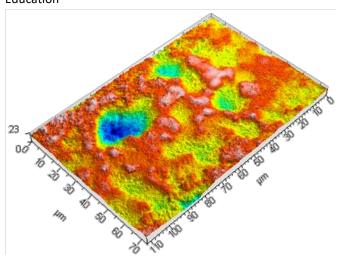
Course syllabus for

P63: Metrology and Properties of Engineering Surfaces

Syllabus adopted 2020-10-02 by Professor Bengt-Göran Rosén, Produktion2030 Head of Education



Credits 4 hec

Grading scale Satisfactory/not satisfactory

Education cycle Third-cycle

Examiner Docent Zlate Dimkovski, Halmstad University

Eligibility A Master's degree in production engineering or equivalent

Aim The course aims to provide a basic understanding of contact and

non-contacting metrology technologies (line-profiling, areal integrating as well as areal-topography methods) with focus on characterization of surface texture including geometrical form,

 $waviness, \, roughness \, and \, imperfections.$

Intended learning outcomes After completion of the course the course participant should be able to

 understand the possibilities and limitations of the current metrology framework (hardware and software) with practical applications in tribology and quality control.





















- understand the basics of line-profiling and arealtopography characterisation techniques concerning preprocessing, filtration, segmentation and parameterisation of engineering surfaces.
- apply various surface characterisation techniques on the own research, and discuss the results.

Course content

The course focuses on metrology and characterisation of engineering surfaces at different stages of their development: testing, manufacturing and operation. Practical applications from the participants' own research projects are included.

The course covers various metrology technologies, e.g. Atomic Force Microscopy-AFM, Scanning Electron Microscopy-SEM, Light Optical Microscope-LOM, Stripe projection technique, Confocal microscopy, Mechanical Stylus, Coherent Wave Scatter System - CWS, and Coherent Scanning Interferometry – CSI, as well as filtration, segmentation and parameterisation techniques according to current ISO standards.

Course organisation

Three days of lectures and workshops including hands-on applications with different metrology instruments and software for surface analysis. The participants are expected to bring their own samples of interest as measuring objects.

Examination

A successful completion of this course will be evaluated on the following:

- seminar based on the participants' applied surface characterisation.
- written report based on the surface characterisation and discussion of the individual application.

Literature

T.R. Thomas (1999) *Rough Surfaces* 2nd ed., Imperial College Press, ISBN 1-86094-100-1 [out of press but available through examiner or the author directly]

R. Leach (2013) *Characterisation of Areal Surface Texture*, Springer-Verlag, ISBN 978-3-642-36457-0.

Hand-outs.