

SINGLE PIECE FLOW VERSUS BATCH DELIVERIES





Background Batch Flow - Train



- Installed ~2010
- Supermarket to Line
- Solution for train concept
- Mother and daughter concept (many different concepts)
- Logistics takt
- 1-2-4 principle

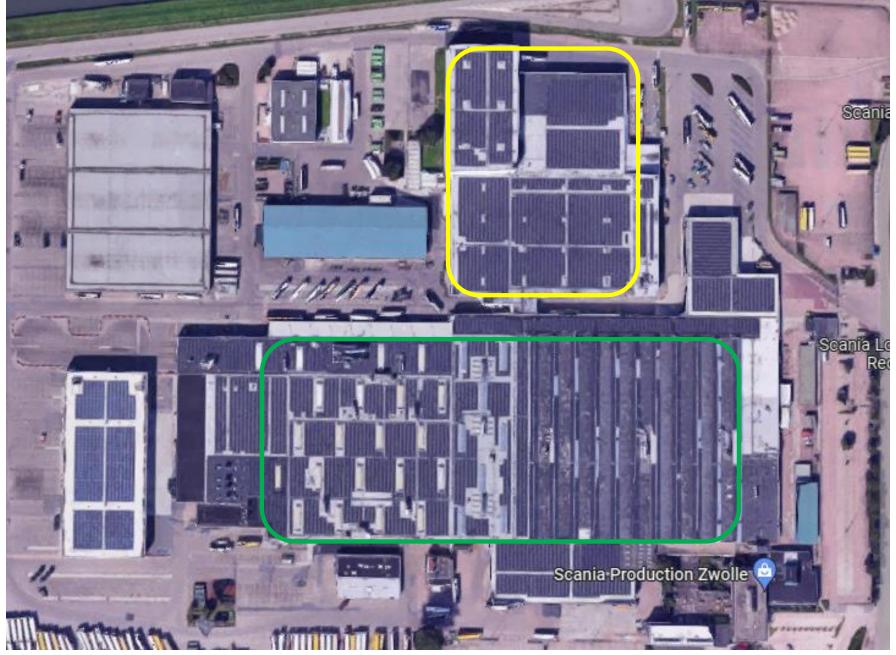


100% Manual work

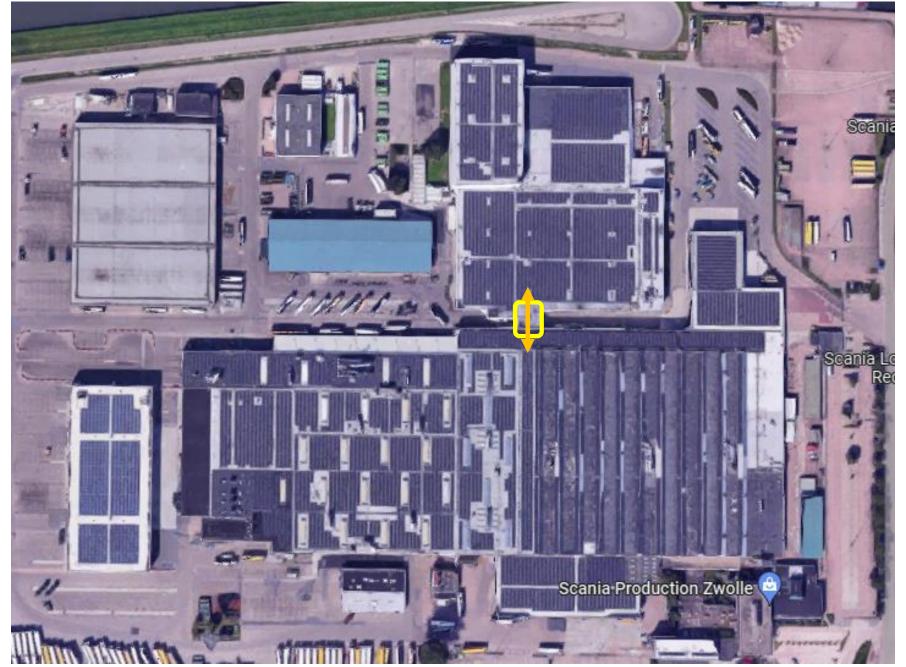








24 April 2023 Info class internal Department / Name / Subject



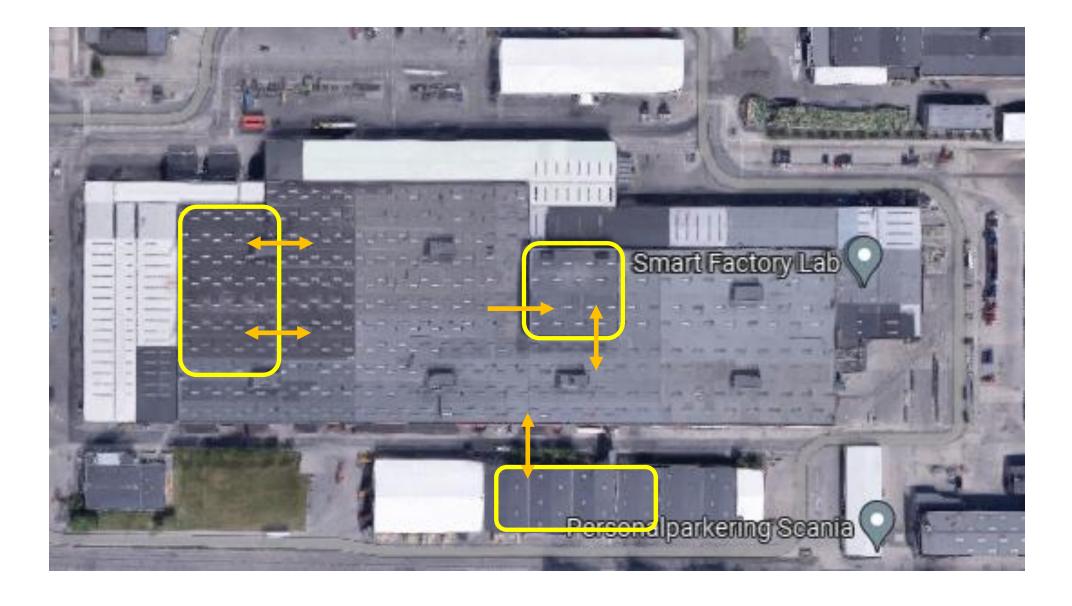


Long distance < 900 m

5

24 April 2023 Info class internal Department / Name / Subject





Info class internal Department / Name / Subject



Automation of transports

- AGV/AMR
- 100% → Last mm delivery



Single Piece Flow









Batch Flow - Train



